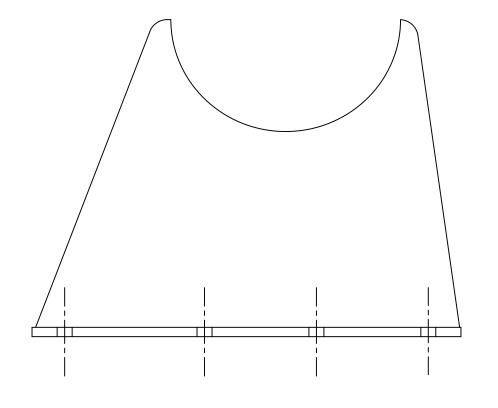
RELEASE DATE 2023.05.01 - REF ECR 519

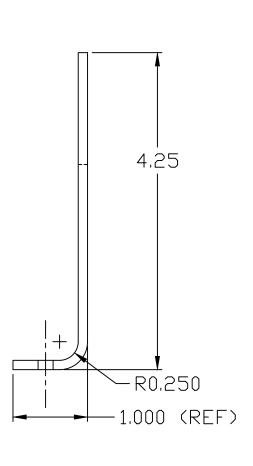
MATERIAL: AL 6061-T6 PER QQ-A-250/11 AMS 4027

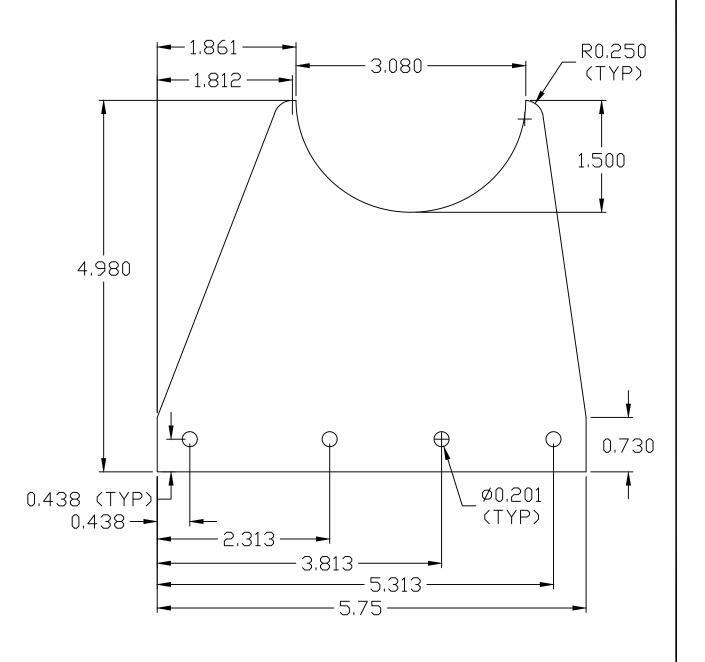
STOCK: 0.125 SHEET SURFACE FINISH 125/

SHEET	REV	EC□	DATE	DESCRIPTION	BY	APR	CHK
1,2	Α		07/23/2002	ADDED FLAT PATTERNS FOR -1/-2 SUPPORTS	GP	GP	LS
1,3	В		10/26/2012	ADDED SHT 3 & 4, -3, -4, -11, -12, -13	DGW		









-1 SUPPORT ANGLE

-CONFIDENTIAL INFORMATIONTHE INFORMATION AND DATA CONTAINED HEREIN
IS PROPRIETARY AND IS SUBMITTED IN CONFIDENCE;
AND SHALL NOT BE DISCLOSED, USED OR DUPLICATED
FOR ANY PURPOSE WHATSOEVER WITHOUT THE PROPERTY OF THE PROP WRITTEN PERMISSION OF PARAVION TECHNOLOGY, INC.

Paravion[®] /Technology DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: $.X = \pm .1$

 $.XX = \pm .05$ $.XXX = \pm .010$ ANGLES = ± 1°

PROTO

N/C

BYRHSM ECO

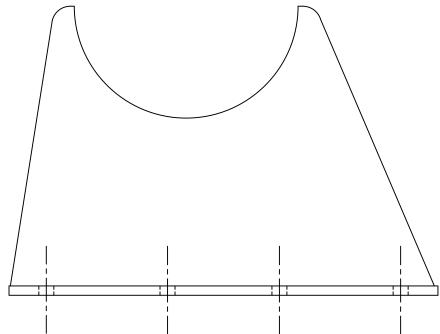
TITLE DRAWING NO. C182IR-1120 SUPPORT ANGLE

DRAWN APRVD. CHK'D DATE REV ECO BYBYREB LS 02/26/97 В

DO NOT SCALE DRAWING SHEET HREADS:
INTERNAL=CLASS 2B
EXTERNAL=CLASS 2A
PARAVION TECHNOLOGY, INC. 1 DF 4

BREAK ALL SHARP EDGES

RELEASE DATE 2023.05.01 - REF ECR 519 MATERIAL: AL 6061-T6 PER QQ-A-250/11 AMS 4027 STOCK: 0.125 SHEET SURFACE FINISH 125/ 3,938 2.375 0.823 -R0.250 R1.500 -(TYP) 4.610 4.360 \bigcirc \bigcirc \bigcirc \bigcirc (TYP) 0.747 0.438 Ø0.201 3,88 (TYP) (TYP) 0.500 -2.125 🗕



<u>-2 SUPPORT ANGLE</u>

-CONFIDENTIAL INFORMATIONTHE INFORMATION AND DATA CONTAINED HEREIN
IS PROPRIETARY AND IS SUBMITTED IN CONFIDENCE;
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-R0,250

1.00 (REF)

Paravion[®] /Technology DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: $.X = \pm .1$ $.XX = \pm .05$ $.XXX = \pm .010$ ANGLES = ± 1°

THREADS:

N/C

- 3,625 ----

-5,250-

TITLE DRAWING NO. C182IR-1120 SUPPORT ANGLE

DRAWN APRVD. CHK'D DATE REV ECO BYBYBYREB LS 02/26/97 В RHSM ECO DO NOT SCALE DRAWING SHEET

2 DF 4

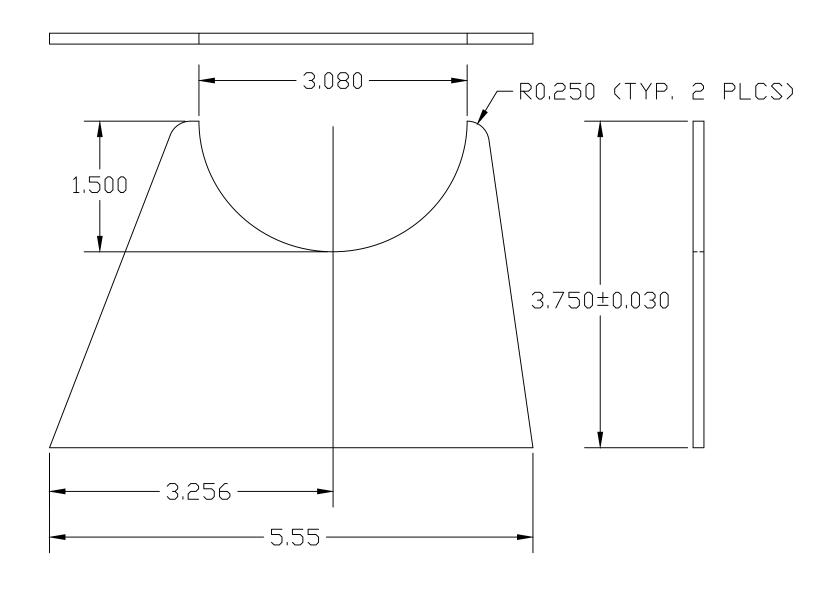
HREADS:
INTERNAL=CLASS 2B
EXTERNAL=CLASS 2A
PARAVION TECHNOLOGY, INC.

BREAK ALL SHARP EDGES

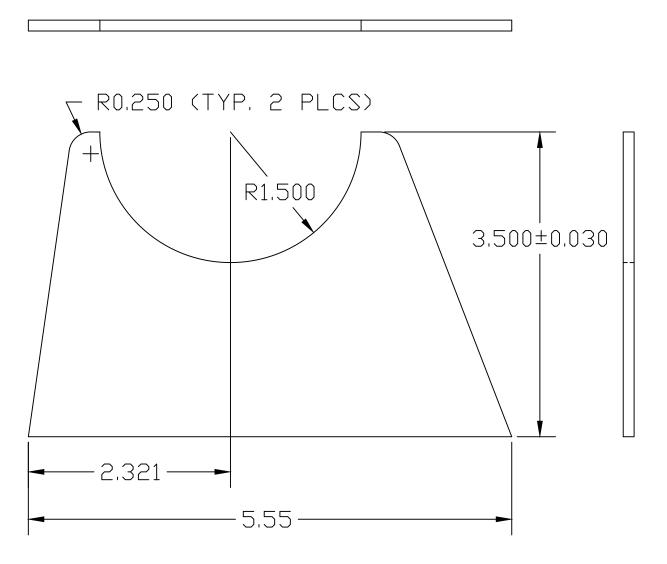
RELEASE DATE 2023.05.01 - REF ECR 519

MATERIAL: 6061-T6 QQ-A-250/11 AMS 4027 STDCK: 0.125 SHEET

SURFACE FINISH 125/



-3 PLATE



-4 PLATE

Paravion™ √Technology Inc.	TITLE Support angle				DRAWING NO. C182IR-1120			
DIMENSIONS IN INCHES								
WHERE NOTED:	DRAWN BY RHSM	APRVD. BY REB	CHK'D BY LS		ATE 26/97	rev B	ECO	
$.X = \pm .1$ $.XX = \pm .05$ $.XXX = \pm .010$	DO NOT SCALE DRAWING © 1996 PARAVION TECH., INC.					SHEET		
ANGLES = ± 1°	PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.					3 □F 4		

BREAK ALL SHARP EDGES

RELEASE DATE 2023.05.01 - REF ECR 519 MATERIAL: AL 6061-T6 PER QQ-A-250/11 AMS 4027 STOCK: 0.125 SHEET FINISH: BLACK POLYURETHANE POWDER COAT HB FULLER CO. IF-2723 ALT: FLAT BLACK ENAMEL SURFACE FINISH 125/ 5.75 -5.13 (3,38) 3,25 **-** 0.25 -(1,88) - **-** 1.625 **-**--1.30 -(0.13) -(0.44)3X 0.50 \oplus \oplus \oplus FLAT PATTERN, -11 ANGLE 2.30 2X 0.75 4X 0.44 \oplus \oplus 1.56 (REF) R0.25 0.44 --- 1.875 — -3,375 ∕-7X ø.201 4,875 1.00 -11 ANGLE FLAT PATTERN, -12 ANGLE SAME AS -1 EXCEPT HOLE PATTERN AS SHOWN Ø0.201 0 0 0 (TYP, 0.50 -1.625 --· 3.125 - 4.750 --0 0 1.56 (REF) -R0,25 5.08 -3,250 0.125 -1.625 -- 0.50 -**-**1,26 -3X Ø0,201 1.00 -13 SHIM 0.20 --12 ANGLE \circ 1.25 5,58 <u>Paravio</u>n® TITLE DRAWING NO. /Technology C182IR-1120 SUPPORT ANGLE DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: DRAWN APRVD. CHK'D DATE REV ECO BYBYBY $.X = \pm .1$ RHSN REB LS 02/06/97 В -CONFIDENTIAL INFORMATIONTHE INFORMATION AND DATA CONTAINED HEREIN IS PROPRIETARY AND IS SUBMITTED IN CONFIDENCE; AND SHALL NOT BE DISCLOSED, USED OR DUPLICATED FOR ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR WRITTEN PERMISSION OF PARAVION TECHNOLOGY, INC. $.XX = \pm .05$ **ECO PROTO** $.XXX = \pm .010$ DO NOT SCALE DRAWING SHEET ANGLES = \pm 1° HREADS: INTERNAL=CLASS 2B EXTERNAL=CLASS 2A PARAVION TECHNOLOGY, INC. THREADS: N/C 4 DF 4 BREAK ALL SHARP EDGES